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Thank for that. The pictures are clearer on yours than the one I downloaded for a 31-20 (same thing). The one I downloaded has a few more pages, I think, including timing the machine etc:

Singer 31 15 Industrial Sewing Machine with Table Leather, Upholstery, Webbing

The Singer 31 15 Industrial Sewing Machine with Table. Available at Moose Trading! Available at Moose Trading! Great for sewing leather, upholstery fabric, and nylon webbing.

My Sewing Machine Obsession: Singer 31-15

Singer 31-15 I drove 200 miles round trip today. It was seven degrees when I left home but as I drove further west, toward the Finger Lakes, it warmed up to 23 by the time I arrived to fetch the 31-15.

Perfect Stitch: Singer 31-15 Industrial Machine, I think

The 31-15 is really just a Singer Model 15 on steroids. Wonderful machine. The bobbin assembly is very similar to that of a Model 15 ... you can see some service suggestion at: Wonderful machine. The bobbin assembly is very similar to that of a Model 15 ... you can see some service suggestion at:

The Project Lady - Industrial Singer 31-15 Sewing Machine ...

I came across an industrial Singer 31-15 sewing machine for \$100 and I went straight away to pick it up. I knew even before seeing it in person that the cords would need to be replaced on the motor.

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Part #: 43946. This high quality tension take-up spring will fit Singer 31-15 sewing machine. Thread Take Up Spring For Singer 31-15.

Singer 15: Restoring, Cleaning, and Using The

Mermaid's Den

Since there are so many variations of the Singer 15, you may want to check out this [Singer Model 15 Comparison](#). Mine appears to be a Singer 15-30. Mine appears to be a Singer 15-30. To figure out what year your Singer 15 is from, check out the serial number database from the [International Sewing Machine Collectors' Society](#).

Instruction Manual, Singer 31-15 ; Sewing Parts Online

Singer 31-15 Sewing Machine Instruction Manual, 16 Pages. The physical copy of the instruction manual is a soft cover printed photocopy. The physical copy of the instruction manual is a soft cover printed photocopy.

Customer Support and Information | Singer.com

Need help deciding which sewing machine is the right one for you, have trouble setting up your machine, or are looking to start a warranty claim? Our customer service team can help! Learn about all the ways you can contact us.

SINGER Model 31-15 Parts

Have Questions! Call 1-800-559-6729 (8:00 AM - 6:00 PM EST) Monday thru Friday Contact Us: [SingerOnline](#)
176 North Main Street #100 Oberlin, Ohio 44074 (Cleveland)

SINGER 31-15 industrial sewing machine demonstration.

Phenomenal condition one owner singer 31-15 industrial sewing machine from the 1950s all original including table and motor.

31-46 00cover - Vintage, Antique, and Rare Sewing Machines

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